

Safety Data Sheet

Revision Date: 05-05-2015
Product Code: 99951

1. IDENTIFICATION

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|---|--|
| Product Name | ACRYLITHANE HS2 ENAMEL CATALYST |
| Product Code | 99951 |
| Document ID | G99951 |
| Revision Number | 1 |
| Prior Version Date | None |
| Intended Use | Urethane Paint Hardener/Catalyst |
| Restrictions On Use | For Industrial Use Only |
| Chemical Family | Urethane Co-Reactant |
| Chemical Manufacturer / Importer | JONES-BLAIR® Company, LLC 2728 Empire Central Dallas, TX 75235 1-214-353-1600 |
| Emergency Telephone Number: | ChemTrec Center 1-800-424-9300 International: 703-527-3887 |

2. HAZARD(S) IDENTIFICATION

Classification of the chemical in accordance with paragraph (d) of §1910.1200;

Hazard Pictograms



GHS Classification

Respiratory Sensitisation Category 1
Skin Sensitisation Category 1
Specific Target Organ Systemic Toxicity (STOT) - Repeated Exposure Category 2
Flammable Liquid Category 3
Specific Target Organ Systemic Toxicity (STOT) - Single Exposure Category 3
Acute Toxicity - Inhalation Vapour Category 4

Signal Word

Danger

Hazard Statements

Flammable liquid and vapour. May cause an allergic skin reaction. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. May cause damage to organs through prolonged or repeated exposure.

Precautionary Statements

Prevention

Keep away from heat, sparks, open flames and hot surfaces. No smoking. Ground/bond container and receiving equipment. Use explosion-proof electrical, ventilating, and lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust, fume, mist, vapours or spray. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, protective clothing, eye protection and face protection. In case of inadequate ventilation wear respiratory protection.

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| Response | IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. If skin irritation or rash occurs: Get medical attention. If experiencing respiratory symptoms: Call a POISON CENTER or physician. Wash contaminated clothing before reuse. In case of fire: Use alcohol resistant foam, carbon dioxide, dry chemical, or water spray for extinction. |
| Storage | Store locked up. Store in a cool, well-ventilated place. Keep container tightly closed. |
| Disposal | Dispose of contents and container in accordance with all local, regional, national and international regulations. |
| Hazards Not Otherwise Classified (HNOC) | Not applicable |

Additional Information

Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

| <u>Chemical Component</u> | <u>CAS #</u> | <u>%</u> |
|---|--------------|------------|
| Homopolymer of Hexamethylene Diisocyanate | 28182-81-2 | 80 - 90 |
| n-Butyl acetate | 123-86-4 | 1 - 5 |
| Light aromatic solvent naphtha | 64742-95-6 | 1 - 5 |
| 1,2,4-Trimethylbenzene | 95-63-6 | 1 - 5 |
| Hexamethylene diisocyanate | 822-06-0 | 0.01 - 0.1 |
| Xylene | 1330-20-7 | 0.01 - 0.1 |

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

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| Inhalation | Remove individual to fresh air after an airborne exposure if any symptoms develop as a precautionary measure. If breathing difficulty persists or occurs later, consult a physician and have MSDS available. |
| Eye Contact | In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention immediately. |
| Skin Contact | Wash with soap and water. Remove contaminated clothing and launder. Get medical attention if irritation develops or persists. |
| Ingestion | If swallowed, do not induce vomiting. Get medical attention immediately. |
| Most Important Acute Symptoms and Effects | Not Available |
| Most Important Delayed Symptoms and Effects | Not Available |
| Special treatment needed: | No additional first aid information available |

5. FIRE-FIGHTING MEASURES

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| Suitable Extinguishing Media | Use alcohol resistant foam, carbon dioxide, dry chemical, or water spray when fighting fires. Water or foam may cause frothing if liquid is burning but it still may be a useful extinguishing agent if carefully |
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| Unsuitable Extinguishing Media Fire and/or Explosion Hazards | applied to the fire. Do not direct a water stream directly into the hot burning liquid. No data available Vapors may be ignited by sparks, flames or other sources of ignition if material is above the flash point giving rise to a fire (Class B). Vapors are heavier than air and may travel to a source of ignition and flash back. Container may explode in heat of fire. |
| Hazardous Combustion Products | Carbon dioxide, Carbon monoxide, Hydrogen cyanide, Isocyanates, Nitrogen containing gases |
| Special Protective Equipment and Precautions for Fire-Fighters | Do not enter fire area without proper protection including self-contained breathing apparatus and full protective equipment. Fight fire from a safe distance and a protected location due to the potential of hazardous vapors and decomposition products. Do not enter fire area without proper protection including self-contained breathing apparatus and full protective equipment. Fight fire from a safe distance and a protected location due to the potential of hazardous vapors and decomposition products. |

6. ACCIDENTAL RELEASE MEASURES

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| Personal Precautions, Protective Equipment and Emergency Procedures | Exposure to the spilled material may be irritating or harmful. Follow personal protective equipment recommendations found in Section VIII of this SDS. Additional precautions may be necessary based on special circumstances created by the spill including the material spilled, the quantity of the spill, the area in which the spill occurred. Also consider the expertise of employees in the area responding to the spill. |
| Methods and Material for Containment and Cleaning Up | Prevent the spread of any spill to minimize harm to human health and the environment if safe to do so. Dike with suitable absorbent material. Gather and store in a sealed container pending disposal. Shut off ignition sources; including electrical equipment and flames. Do not allow smoking in the area. |

7. HANDLING AND STORAGE

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| Precautions for Safe Handling | Harmful or irritating material. Avoid contacting and avoid breathing the material. Use only in a well ventilated area. As with all chemicals, good industrial hygiene practices should be followed when handling this material. |
| Conditions for Safe Storage | Store in a cool dry place. Keep container(s) closed. Keep away from sources of ignition. |
| Materials to Avoid/Chemical Incompatibility | Oxidizing agents, Caustics (bases, alkalis), Acids, Amines, Water, Alcohols |

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Limits

| <u>Chemical Component</u> | <u>OSHA PEL</u> | <u>ACGIH TLV-TWA</u> | <u>ACGIH STEL</u> |
|---|--|--|--|
| Homopolymer of Hexamethylene Diisocyanate | | 5mg/m ³ TWA | 10mg/m ³ (15 Min.) |
| n-Butyl acetate | 150 ppm TWA; 710 mg/m ³ TWA | 150 ppm TWA; 713 mg/m ³ TWA | 200 ppm STEL; 950 mg/m ³ STEL |
| 1,2,4-Trimethylbenzene | | 25ppm; 123mg/m ³ TWA | |
| Hexamethylene diisocyanate | | 0.005 ppm TWA; 0.034 mg/m ³ TWA | |

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| Appropriate Engineering Controls | Use local exhaust ventilation or other engineering controls to minimize exposure. Engineering controls must be designed to meet the OSHA chemical specific standard in 29 CFR 1910. |
| Respiratory Protection | General or local exhaust ventilation is the preferred means of protection. In cases where ventilation is inadequate, respiratory protection may be required to avoid overexposure. Follow respirator manufacturer's directions for respirator use. For poorly ventilated areas or during spray application use NIOSH approved supplied air respirator unless air monitoring demonstrates vapor/mist levels below applicable limits. When monomeric isocyanate concentrations are below 0.05 ppm (10 times the 8 hour TWA exposure limit), an appropriate combination organic vapor and particulate respirator (NIOSH approved) may be appropriate. An end-of-service-life Indicator (ESLI) or a change schedule is mandatory. |
| Eye Protection | Wear safety glasses with side shields when handling this product. Wear additional eye protection such as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid, or airborne material. Have an eye wash station available. |
| Skin Protection | Avoid all skin contact by covering as much of the exposed skin area as possible with appropriate clothing to prevent skin contact. Wash hands and other exposed areas with mild soap and water before eating, drinking, and when leaving work. Clothing suitable to prevent skin contact. |
| General Hygiene Conditions | As with all chemicals, good industrial hygiene practices should be followed when handling this material. |

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

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|---|---------------------------------------|
| Physical State | Liquid |
| Color | Colorless |
| Odor | Solvent |
| Odor Threshold | No data available |
| pH | No data available |
| Melting Point/Freezing Point (°F/°C) | No data available / No data available |
| Initial Boiling Point and Boiling Range | |
| Low (°F) | 220.0 |
| Flash Point (°F/°C) | 116 / 47 |
| Flammability (solid, gas) | No data available |
| Upper Flammable/Explosive Limit | 7.5 % |
| Lower Flammable/Explosive Limit | 1.0 % |
| Vapor Density | No data available |
| Relative Density | 0.883 |
| Solubility in Water | Reacts slowly with water. |
| Partition coefficient: n-octanol/water | No data available |
| Auto-ignition Temperature | No data available |
| Decomposition Temperature: | No data available |
| Viscosity | 450 - 900 CPS |
| Volatiles, % by volume | 12.90 |
| Volatiles, % by weight | 10.00 |
| Volatile Organic Chemicals (g/L) | |
| (Regulatory, Calculated) | 112.64 |
| (Actual, Calculated) | 112.64 |
| Density | 9.30 - 9.50 lbs./Gal |

10. STABILITY AND REACTIVITY

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| Chemical stability | Stable under normal conditions. |
| Possibility of Hazardous Reactions | No data available |
| Conditions to Avoid | Temperatures above flash point in combination with sparks, |

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open flames, or other sources of ignition. Moisture (potentially will lead to gas formation and warming). Contamination. Elevated temperatures.

Incompatible Materials

Oxidizing agents, Caustics (bases, alkalis), Acids, Amines, Water, Alcohols

Hazardous Decomposition Products

Carbon dioxide, Carbon monoxide, Hydrogen cyanide, Isocyanates, Nitrogen containing gases

11. TOXICOLOGICAL INFORMATION

Routes of Exposure Skin contact
Inhalation
Eye contact
Skin absorption
Ingestion

Immediate (Acute) Health Effects by Route of Exposure

Inhalation Irritation Causes nose and throat irritation.

Inhalation Toxicity Vapor harmful. May affect the brain or nervous system causing dizziness, headache or nausea.

Skin Contact Can cause moderate skin irritation. Sensitizer. Avoid exposure. If sensitized, repeated exposures will result in irritation, reddening, and rashes even for very low exposures.

Skin Absorption May be harmful if absorbed through skin.

Eye Contact Causes eye irritation.

Ingestion Toxicity Harmful if swallowed.

Long-Term (Chronic) Health Effects

Inhalation Isocyanate vapors or mist at concentrations above the TLV can irritate the mucous membranes in the respiratory tract causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function. Exposure well above the TLV may lead to generally reversible bronchitis, bronchial spasm and pulmonary edema. Repeated overexposure causes sensitization in some individuals resulting in asthma-like symptoms on subsequent exposures below the TLV.

Persons with preexisting bronchial hyperactivity can respond to concentrations below the TLV with similar symptoms as well as an asthma attack.

NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

Skin Contact Prolonged contact may cause an allergic skin reaction.

Skin Absorption Upon prolonged or repeated exposure, harmful if absorbed through the skin. May cause minor systemic damage.

Product Toxicology Data

Component Toxicology Data

| Chemical Component | Oral LD50 | Dermal LD50 | Inhalation LC50 |
|---|----------------------------|---------------------------------|---------------------------------------|
| Homopolymer of Hexamethylene Diisocyanate | Oral LD50 Rat > 5000 mg/kg | Dermal LD50 Rabbit > 5000 mg/kg | Inhalation LC50 (4h) Rat > 10.00 mg/L |
| n-Butyl acetate | Oral LD50 Rat 10,760 mg/kg | Dermal LD50 Rat 12,789 mg/kg | Inhalation LC50 (4h) Rat > 21.00 mg/L |
| Light aromatic solvent naphtha | Oral LD50 Rat 8400 mg/kg | Dermal LD50 Rat > 2000 mg/kg | Inhalation LC50 (4h) Rat 5.60 mg/L |
| 1,2,4-Trimethylbenzene | Oral LD50 Rat 6000 mg/kg | Dermal LD50 Rat > 3440 | Inhalation LC50 (4h) Rat |

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| | | mg/kg | 10.20 mg/L |
| Hexamethylene diisocyanate | Oral LD50 Rat 746 mg/kg | Dermal LD50 Rabbit > 7000 mg/kg | Inhalation LC50 (4h) Rat 0.12 mg/L |

Carcinogen Information

Chemical Name

Not applicable

IARC Carcinogen

OSHA Carcinogen

NTP Carcinogen

12. ECOLOGICAL INFORMATION

Ecotoxicity (aquatic and terrestrial, where available) No data available

Mobility in soil No data available

13. DISPOSAL CONSIDERATIONS

Safe Handling of Waste

Refer to other sections of this SDS to determine the toxicity and physical characteristics of the material to determine the proper waste identification and disposal in compliance with applicable regulations.

14. TRANSPORT INFORMATION

This section provides basic shipping classification information and does not contain all regulatory transportation details. Refer to all applicable regulations for domestic, international, air, vessel and ground transportation requirements and restrictions.

DOT Basic Description: Paint Related Material

Hazard Class: 3

UN Number: UN1263

Packing Group: III

Other: Not regulated for non-bulk domestic ground shipments for packaging of 450 liters (119 gallons) or less (DOT 49CFR 173.150(f)).

IATA Air Shipping Name: Paint Related Material

IATA Hazard Class: 3

IATA UN Number: UN1263

IATA Packing Group: III

IMO Shipping Name: Paint Related Material

IMO Hazard Class: 3

IMO UN Number: UN1263

IMO Packing Group: III

Marine Pollutant: N

15. REGULATORY INFORMATION

TSCA Status All components of this product are either listed on the TSCA Inventory; or, are not subject to the inventory notification requirements.

Regulated Components

SARA EHS Chemicals

Not applicable

CERCLA

| | <u>CAS #</u> | <u>%</u> |
|--------------------------------|--------------|------------|
| n-Butyl Acetate | 123-86-4 | 1 - 5 |
| Hexamethylene-1,6-diisocyanate | 822-06-0 | 0.01 - 0.1 |

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SARA 313

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| 1,2,4-Trimethylbenzene | 95-63-6 | 1 - 5 |
| Hexamethylene-1,6-diisocyanate | 822-06-0 | 0.01 - 0.1 |

SARA 311/312

| | |
|-------------------|---|
| Health (Acute): | Y |
| Health (chronic): | Y |
| Fire (Flammable): | Y |
| Pressure: | N |
| Reactivity: | Y |

U. S. State Regulations:

California Prop 65 Chemicals

| <u>Cancer</u> | <u>CAS #</u> | <u>%</u> |
|---------------------|--------------|----------|
| Not applicable | | |
| Reproductive | | |
| Not applicable | | |

Canadian Regulations:

CEPA DSL: The components of this product ARE listed on the Canadian Domestic Substances List.

WHMIS Hazard Class: B3

16. OTHER INFORMATION

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Disclaimer This SDS has been prepared in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada's Controlled Product Regulations (CPR). To the best of our knowledge the information contained herein is accurate. Determination of safe handling, application and use of this material is the responsibility of the end user. This information is furnished without warranty, expressed or implied.